


Influence of aluminium heating appliances working conditions on its thermal power

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ROYAL Termo Evolution



Radiator characteristics

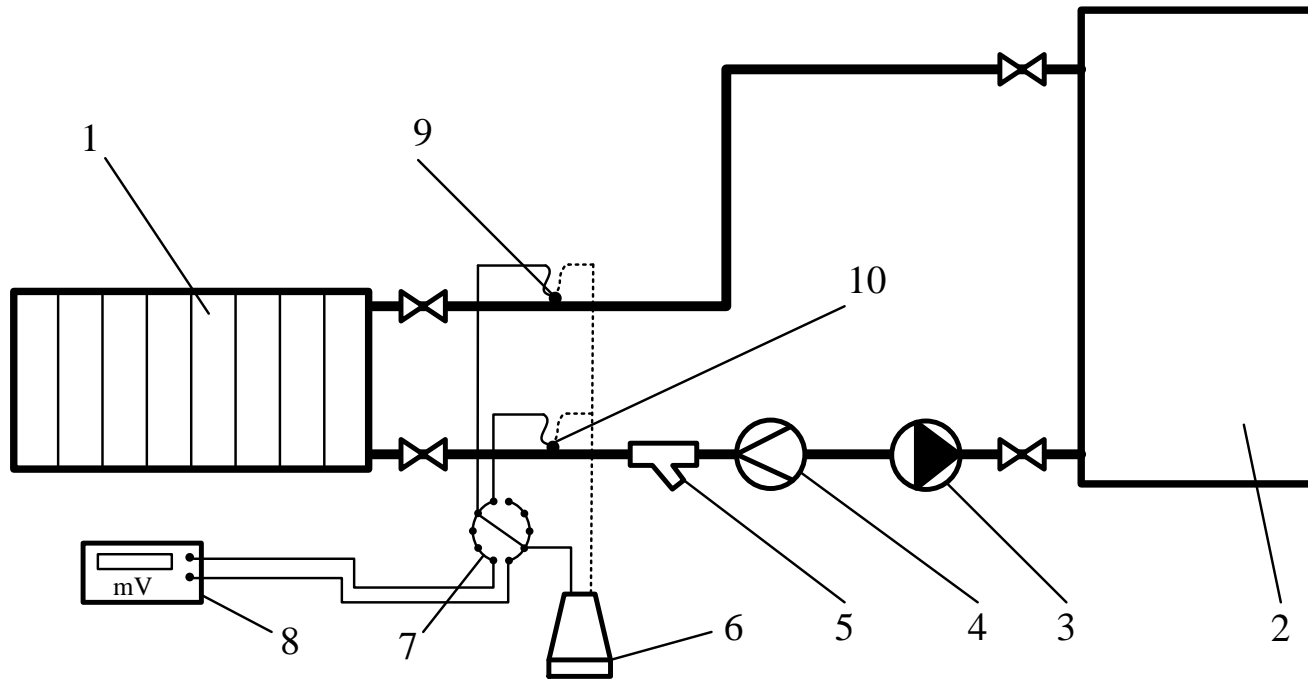
Pressure, MPa	Heat transfer of one section, W	Maximum temperature of the coolant, °C	Volume of one section, l	Centre-to-centre dimensions, mm
1,6	203	110	0,35	500



PURPOSES OF RESEARCH :

- Study of the actual heat output of the radiator.
- Influence of the method of connecting the radiator on its efficiency.
- Temperature distribution over the radiator sections with different connection methods.
- Determination of the direction of movement of the coolant in the radiator and its effect on heat transfer.

The scheme of the experimental installation



1 – radiator

2 – water heater

3 – pump

4 – flow meter

5 – screen filter

6 – Dewar vessel

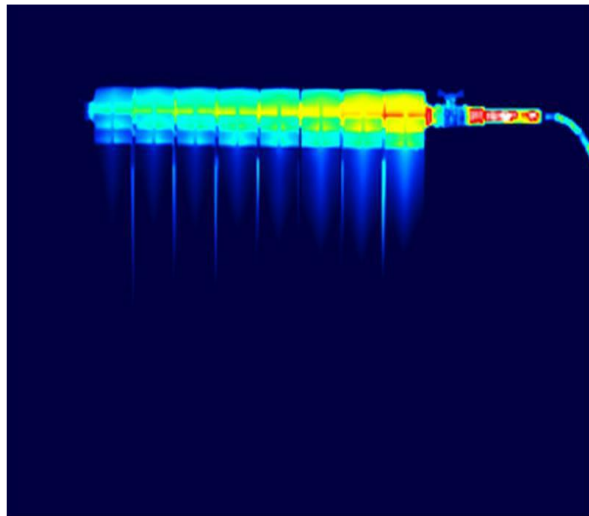
7 – multi-position switch

8 – millivoltmeter

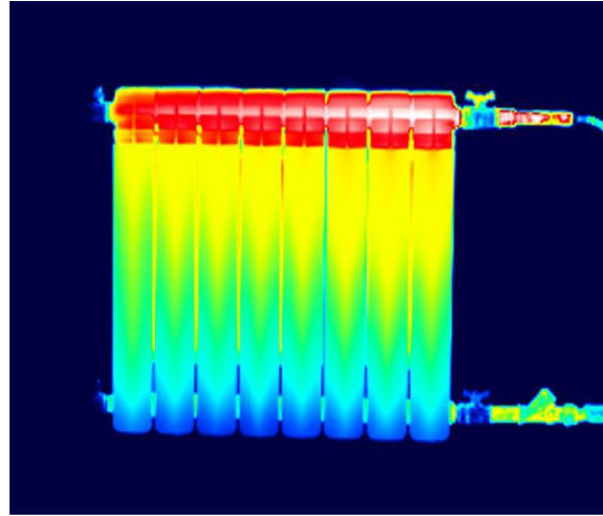
9, 10 – Chromel-Copel thermocouples



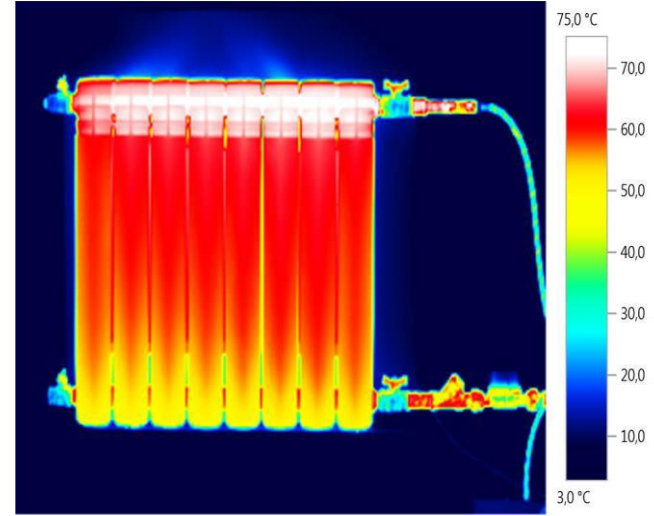
THE STUDY A ONE-SIDED «TOP-BOTTOM» METHOD CONNECTION



40 seconds



1 minute 40 seconds

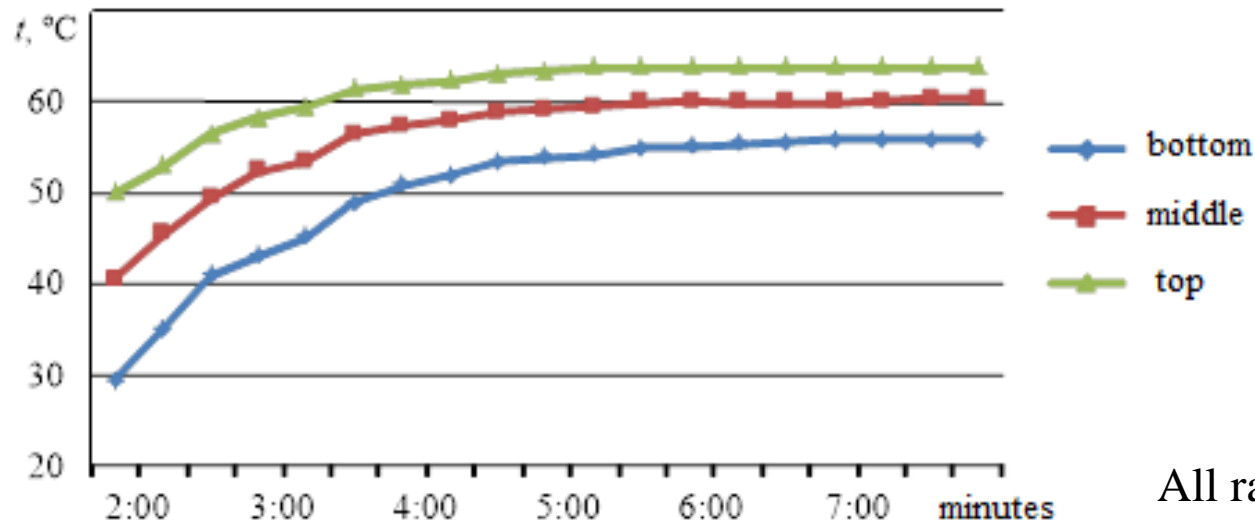


3 minutes 20 seconds



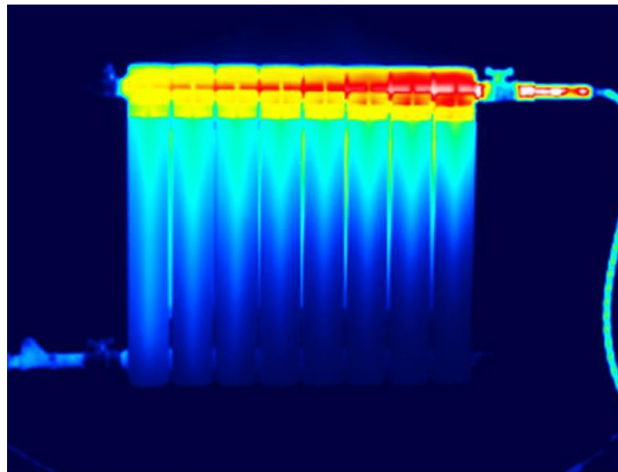
THE STUDY A ONE-SIDED «TOP-BOTTOM» METHOD CONNECTION

Fins surface temperature of the sections during the heating

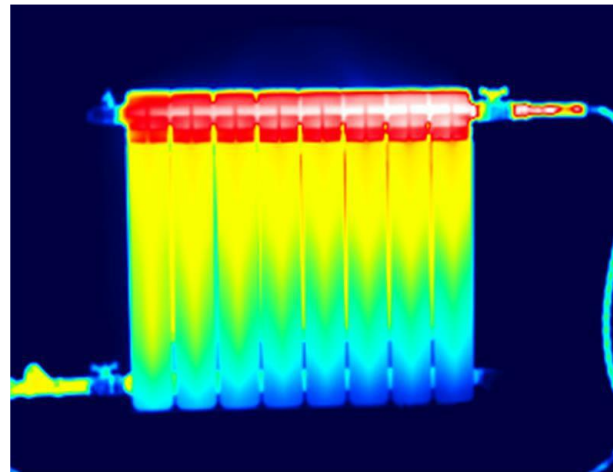


All radiator sections heat evenly. The surface temperature differed only in height for the extreme and central sections: at the initial moment — by 20 °C and by 8 °C after heating.

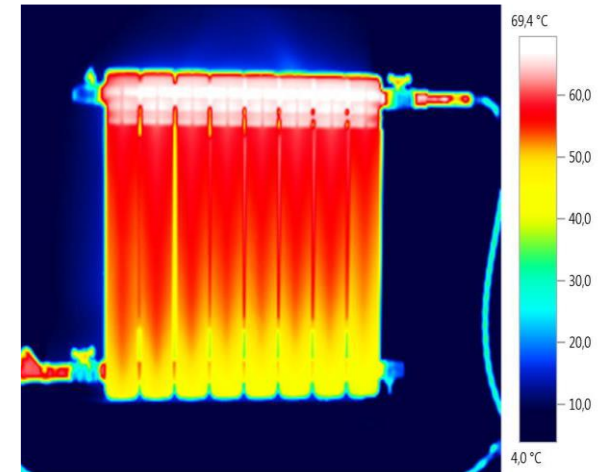
THE STUDY A DIAGONAL «TOP-BOTTOM» METHOD CONNECTION



60 seconds



2 minutes



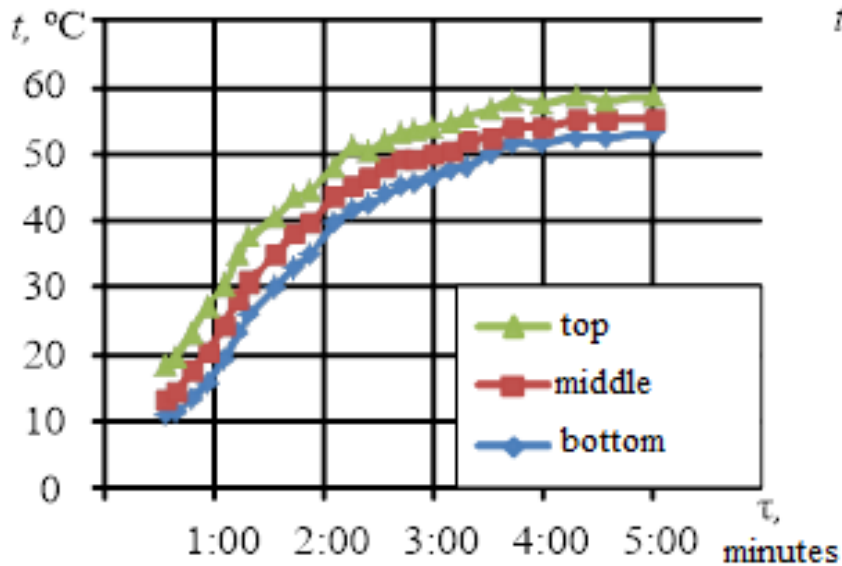
5 minutes

The heating of the eighth section proceeds more evenly, as the coolant circulation begins to flow through it.

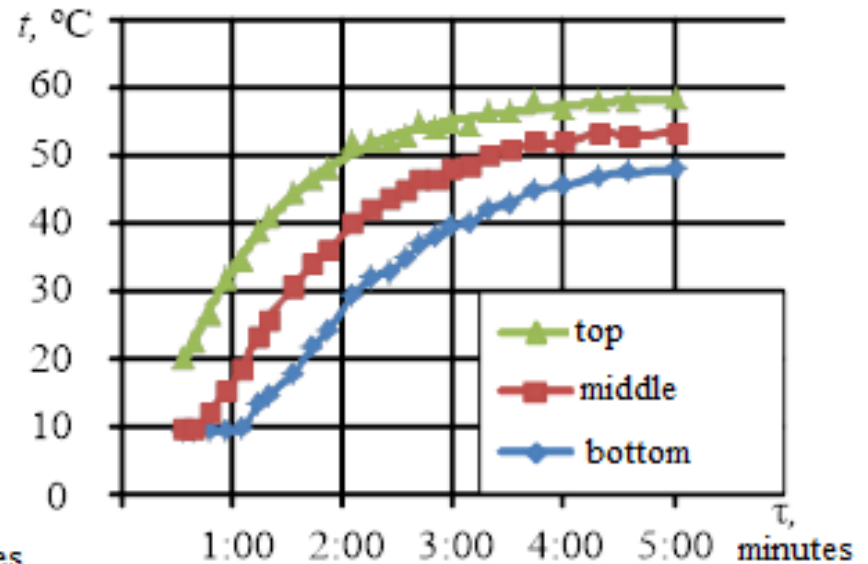
The first section starts to heat with a delay

THE STUDY A DIAGONAL «TOP-BOTTOM» METHOD CONNECTION

The temperature of the fins' surface of the aluminum radiator sections:
eighth section (a) and first (b)



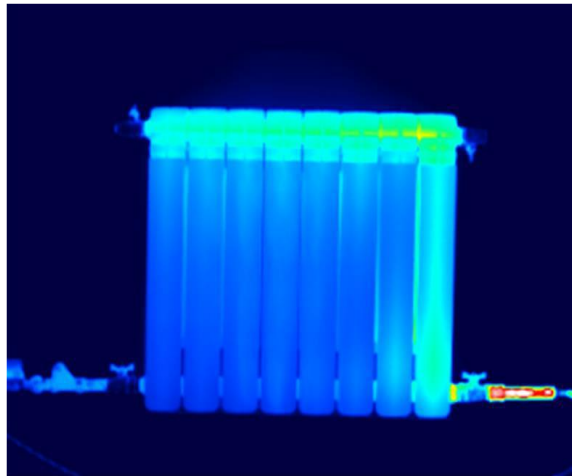
a)



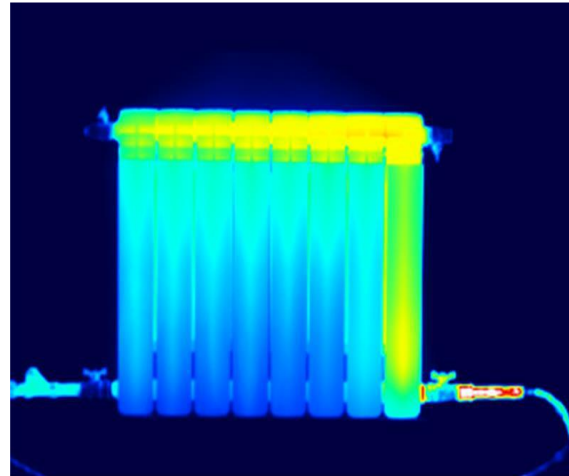
b)



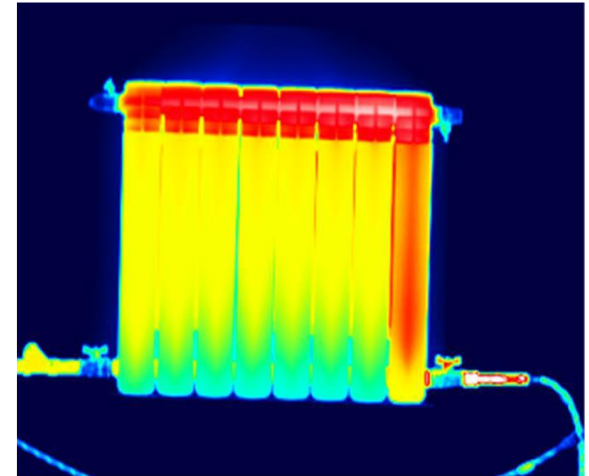
THE STUDY A «BOTTOM-BOTTOM» METHOD CONNECTION



60 seconds

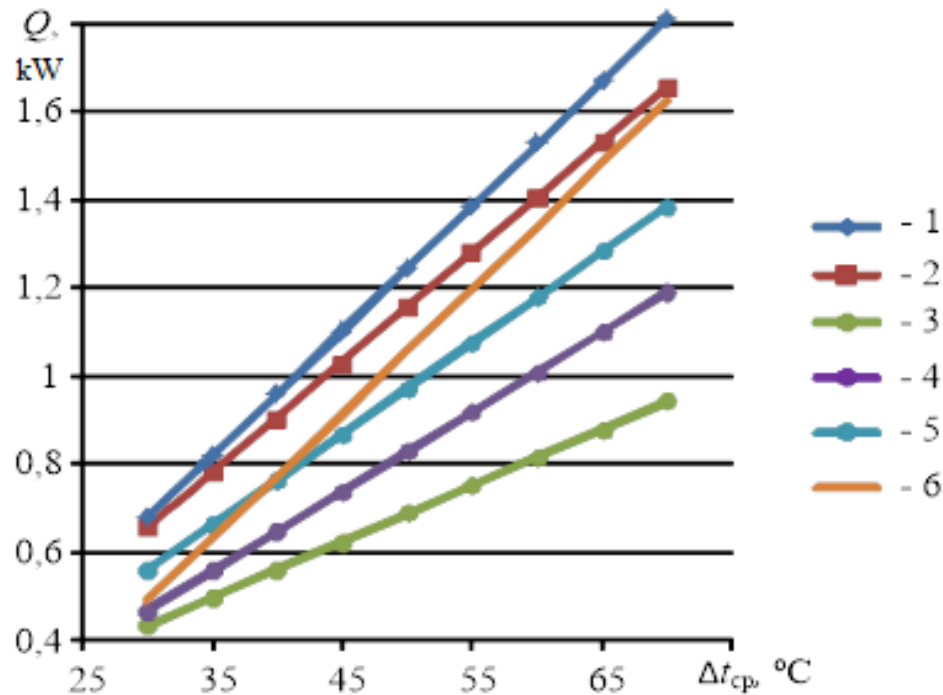


2 minutes



5 minutes

ACTUAL HEAT OUTPUT OF THE RADIATOR



1 - one-sided «top-bottom» connection; 2 - diagonal «top-bottom» connection;
 3, 4 5 - «bottom-bottom» connection with coolant flow rates of 0.062 kg/s, 0.054 kg/s and
 0.037 kg/s, respectively; 6 - declared by the manufacturer



CONCLUSIONS :

- The thermal power of the section declared by the manufacturer is 203 W, it corresponds only to the diagonal «top-bottom» connection.
- The thermal power of the eight-section radiator in the design conditions with one-sided «top-bottom» connection is 12% higher than with a diagonal one.
- The actual thermal power of the section varies in the range of 135 ... 225 W at 70 °C, depending on the coolant flow rate and connection method of the radiator.
- Studies show, when designing heating systems, it is necessary to take into account the connection method and the number of device sections

**Thank you
for your attention**

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